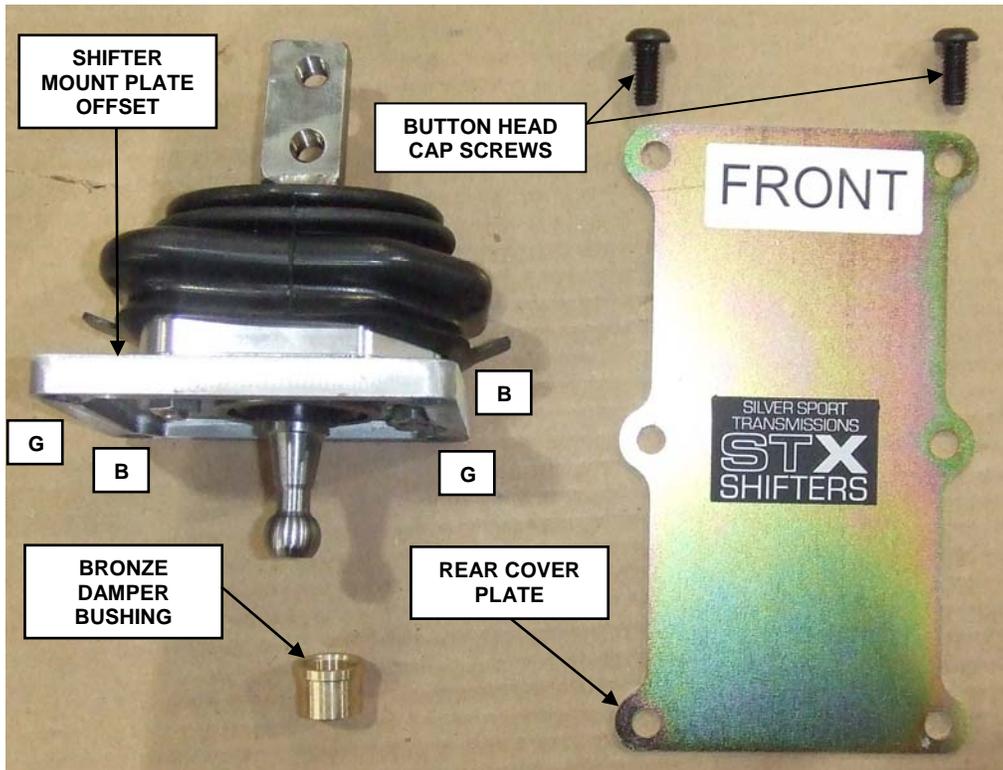


SILVER SPORT Transmissions

MAGNUM Aftermarket Transmission Front Shift Kit Installation Instructions



- 1) Remove the six (6) bolts from the red TREMEC shifter and pry the shifter off the transmission. Retain the bolts for re-assembly. The shifter may be discarded.
- 2) Apply a small bead of PERMATEX® Ultra Grey sealant around the shifter opening on the transmission, and install the rear cover plate using the two (2) provided button head cap screws in the front cover plate holes with a 3/16" hex bit. Then, use four (4) of the (6) bolts removed in step (1) in the remaining cover plate holes.
- 3) Remove the four (4) bolts from the front cover plate. Retain the bolts for re-assembly. Pry the cover plate off the transmission. The cover plate may be discarded.
- 4) Remove the nylon damper bushing from the front shift offset lever.
NOTE: The flange of the nylon damper bushing may need to be broken in order to remove it from the front offset lever pocket. Be careful not to let any stray pieces of plastic from the bushing sleeve fall into the transmission.
- 5) Thoroughly clean oil residue from the front offset lever pocket. Apply Green Loctite #635 to the supplied bronze damper bushing and install it into the front offset lever pocket.
NOTE: Allow the Loctite to dry thoroughly for 24 hours before proceeding to step (6).
- 6) Apply a small bead of PERMATEX® Ultra Grey sealant around the shifter mounting surface of transmission and install new shifter assembly to transmission using the four (4) bolts from step (3) and tighten to 11-18 lb-ft of torque. The bolts must be installed in alternating pattern with gold colored plated (G) and black plated (B) bolts located as shown.
NOTE: Be sure to install the shifter assembly with the shifter mount plate offset positioned towards the front of the transmission (see photo above).