

SILVER SPORT

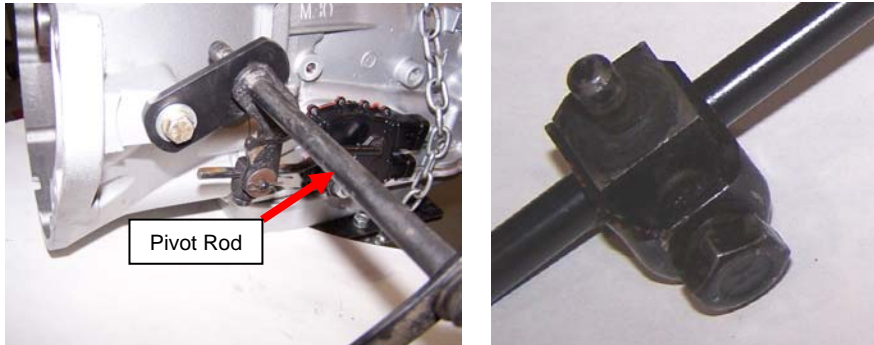
Transmissions

Mopar Column Shifter for A41 Automatic Installation Instructions

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STOCK SHIFT LINKAGE REMOVAL PROCEDURE

- REMOVE SHIFTER LINKAGE BETWEEN THE PIVOT ROD AND ORIGINAL TRANSMISSION (this linkage is not used with new trans.)



- SET ASIDE THE ADJUSTABLE PIN BLOCK (ABOVE RIGHT) FOR RE-USE WITH THE NEW 4-SPEED SHIFT MECHANISM

SILVER SPORT SHIFT MECHANISM INSTALLATION



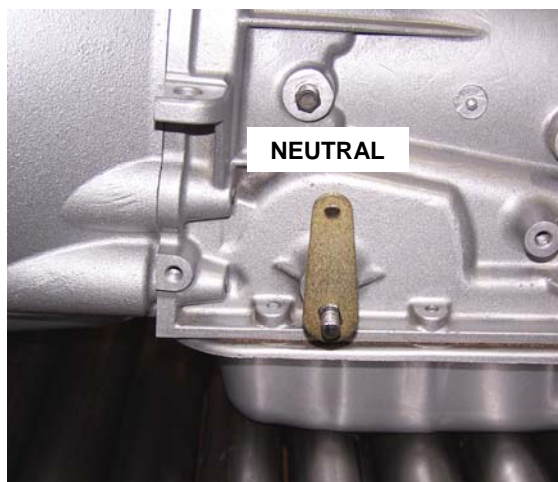
- ASSEMBLE BUSHING TO PIVOT BRACKET AS SHOWN ABOVE
 - Press blue bushing into metal bracket so that clips fully engage



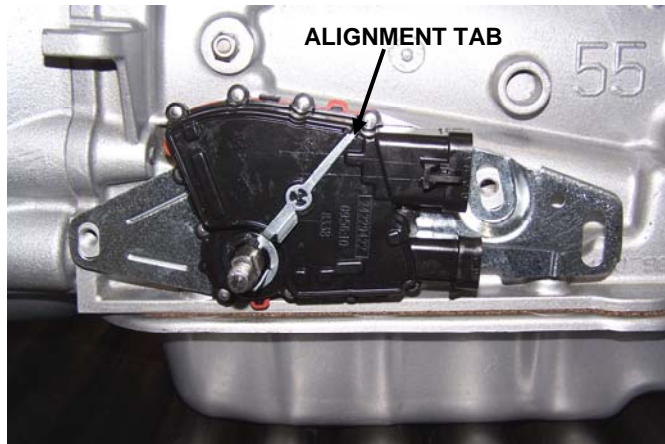
- ATTACH PIVOT BRACKET TO BELLHOUSING AS SHOWN ABOVE
 - Assemble pivot bracket so that clips are pointing towards transmission side
 - Adjust slotted bracket to achieve horizontal pivot rod. Use a small level placed on the rod if necessary. Rod should be perpendicular to vehicle centerline and move freely in bushing.
 - After final adjustment, tighten securely using supplied flat washer and lock washer



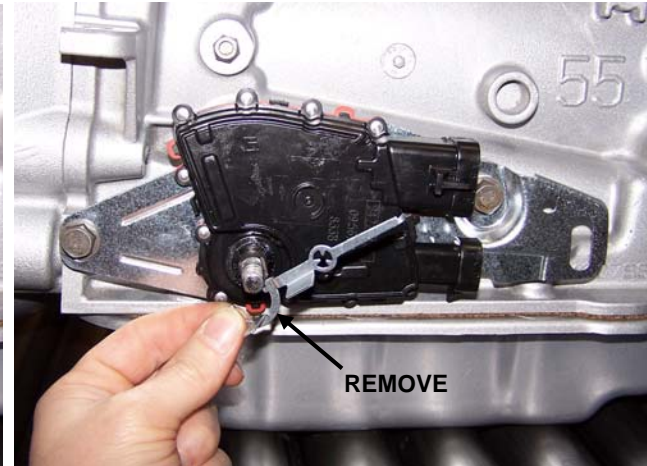
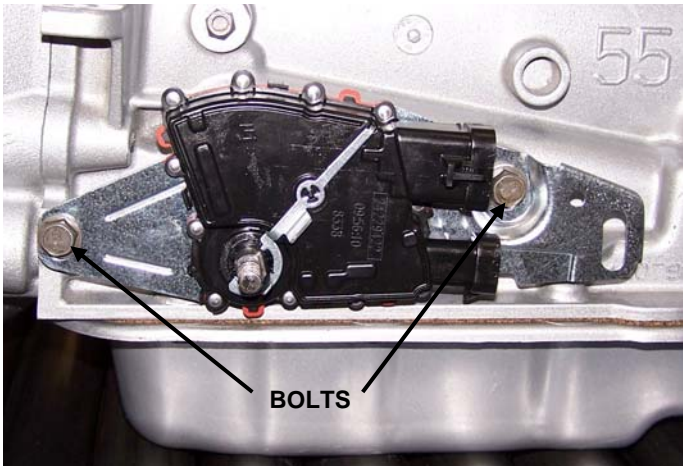
- PRE-ASSEMBLE NEW LINKAGE PARTS AS SHOWN ABOVE
 - Use lock nut to fix swivel joint to rod
- TEMPORARILY INSTALL SHIFT ARM ONTO GEAR SELECTOR SHAFT
- ROTATE GEAR SELECTOR SHAFT FULLY CLOCKWISE UNTIL IT STOPS IN THE "PARK" POSITION.
- THEN ROTATE GEAR SELECTOR SHAFT COUNTER-CLOCKWISE TWO (2) NOTCHES TO THE "NEUTRAL" POSITION.



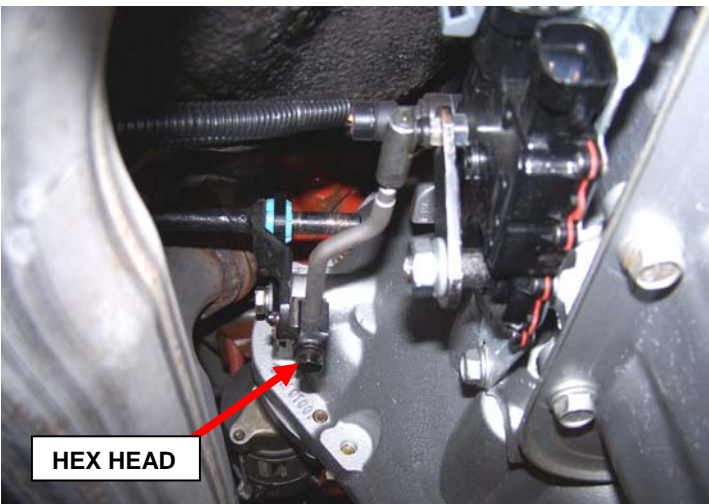
- REMOVE SHIFT ARM. MAKE SURE THE METAL ALIGNMENT TAB IS INSTALLED ON THE MANUAL LEVER POSITION SWITCH (MLPS). THE METAL ALIGNMENT TAB ALIGNS THE FLATS ON THE SWITCH WITH THE FLATS ON THE GEAR SELECTOR SHAFT.
- INSTALL THE MLPS IN THE POSITION SHOWN BELOW.



- FASTEN WITH (2) FLANGE HEAD M8x12 BOLTS (SUPPLIED).
- REMOVE METAL ALIGNMENT TAB



- ATTACH LINKAGE TO TRANSMISSION AS SHOWN BELOW



- Apply a small amount of grease to all pivot points
 - Hex head on Pin Block faces down
 - Column Shifter must be in "PARK" position
 - Lever on transmission selector should be rotated fully clockwise (towards rear of vehicle)
 - Tighten M10 hex nut over supplied washer
 - Insert cotter pin to retain Pin Block to pivot rod tab
- ADJUST & TEST SHIFT ASSEMBLY
 - Check full range of motion from PARK to 1st gear
 - Fine adjustment is made at Pin Block to achieve correct indicator movement
 - Indicator should line up with original labels in P,R,N,D and 1st gear.

CONTACT INFORMATION
SILVER SPORT TRANSMISSIONS
 2250 STOCK CREEK BOULEVARD
 ROCKFORD, TENNESSEE 37853-3043
 PHONE: 865.609.8187
 TOLL FREE: 888.609.0094 WWW.SHIFTSST.COM
 FAX: 865.609.8287

SILVER SPORT IS DEDICATED TO YOUR SATISFACTION AND ENJOYMENT OF THIS PRODUCT.
 PLEASE SEND US PICTURES OF YOUR CAR ALONG WITH A TESTIMONIAL OF HOW YOU RATE THIS PRODUCT.
 WE WILL BE POSTING MANY CUSTOMER FEEDBACK LETTERS AND PICTURES ON OUR WEBSITE AND CATALOGS.

ENJOY YOUR SILVER SPORT AUTOMATIC TRANSMISSION!