



SILVER SPORT *Transmissions*



RAM HYDRAULIC KIT INSTRUCTIONS FORD/MOPAR MAGNUM

**BEFORE INSTALLING TRANSMISSION IN CAR, YOU MUST CHECK THE
HYDRAULIC BEARING CUSHION MEASUREMENT!!!**

**SEE PAGE 7 OF INSTALLATION MANUAL FOR INSTRUCTIONS ON
MEASURING HYDRAULIC BEARING CUSHION.**

RECORD THIS MEASUREMENT FOR FUTURE REFERENCE.

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SYSTEM DESCRIPTION:

This system uses a firewall-mounted hydraulic master cylinder with remote reservoir and a combination slave cylinder/release bearing assembly. This combination bearing is called a concentric slave cylinder (CSC) and **it is designed to be in constant contact with the pressure plate fingers.** The CSC is compressed by the pressure plate fingers when at rest. When the clutch pedal is depressed, the master cylinder forces fluid into the CSC, causing it to expand and depress the pressure plate fingers, thereby releasing the clutch.

The RAM hydraulic bearing requires DOT 3 or **DOT 4** brake fluid. **DO NOT** use DOT 5 brake fluid! The seals in the CSC are not compatible with DOT 5 fluid, and will be ruined on contact.

This system is engineered for use with a diaphragm-style pressure plate and is not compatible with some three-finger style pressure plates. It is recommended that you remove the over-center spring (if equipped) from the clutch pedal when using a diaphragm-style pressure plate.

KIT CONTENTS

Please confirm that all parts have been received. The parts contained in your Master Cylinder kit vary by car model, and will include:

- fluid reservoir, hose, and fittings
- mount block, backing plate and gasket
- pushrod extension
- rod end and pedal attachment hardware
- master cylinder
- hardware



NOTE: PARTS PICTURED ARE EXAMPLES ONLY. THE CORRECT PARTS FOR YOUR PARTICULAR VEHICLE MAY NOT LOOK THE SAME.

The parts contained in your RAM MAGNUM Hydraulic Bearing kit are:

- combination slave cylinder/release bearing (CSC)
- 18" braided steel bleeder hose
- 36" braided steel inlet hose
- 1/8" NPT to #3 fittings (2)
- 3/8-24 to #3 90 deg fitting
- #3 to bleeder fitting
- bleeder fitting
- spacers (4) black; (2) gold



DISASSEMBLY

Remove original clutch linkages, transmission and bellhousing components:

- Fork push rod, clutch pedal push rod assembly
- Z-bar retaining clip, Z-bar, ball stud and bracket assembly
- Fork boot
- Drive shaft
- Shifter Handle and Shift Mechanism (if 3 or 4 speed equipped)
- Transmission and bellhousing
- Throw-out bearing, clutch fork and fork pivot

INSTALLATION OPTIONS

The SST hydraulic system may be installed and then bled on the vehicle in the conventional manner, or it may be assembled off the car for bench bleeding, and then installed on the vehicle as a complete unit. If you choose to bench bleed the system and install as a complete unit, **please go through the complete installation procedure as described below to ensure proper fitment of all parts BEFORE bench bleeding.** Once you are satisfied that all the parts are installed correctly, you may remove the master cylinder and reservoir from the firewall and the CSC from the transmission, and then begin the bench bleed procedure.

MASTER CYLINDER MOUNTING

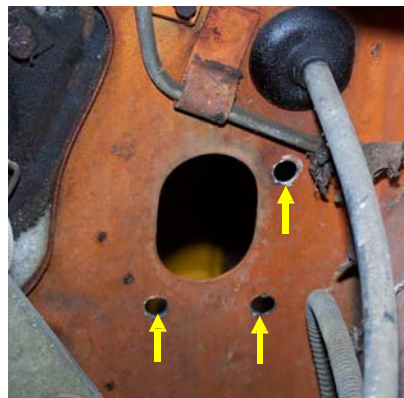
1964-up Mustangs with power brakes may have interference between the power brake booster and the clutch master cylinder. If you find that to be the case on your car, Stangaholics has brake boosters that will work with our hydraulic clutch system. Contact them at 1-559-535-5669 or visit their website at <http://stang-aholics.com>.

Some Mopar A-Bodies will run into interference between the clutch master cylinder and the left inner fender. If this occurs, the inner fender will have to be modified to create clearance for the clutch master cylinder.

1. From under the hood, locate the factory clutch pushrod hole. On automatic cars, this will be an oval or round hole with a rubber grommet or a metal knockout. Some vehicles may not have a factory hole in the firewall, but there should be a spot that is contoured for a hole. That spot is usually located below and slightly to the left (driver's side) of the brake master cylinder or brake booster mount, near the steering column.
2. If no clutch rod hole exists in your firewall, measure the diameter of the pushrod hole in the clutch master cylinder mounting block (the side that is against the firewall). Cut a hole of that size in the factory spot on the firewall. Some cars may require elongating the hole due to the angle of the master cylinder.



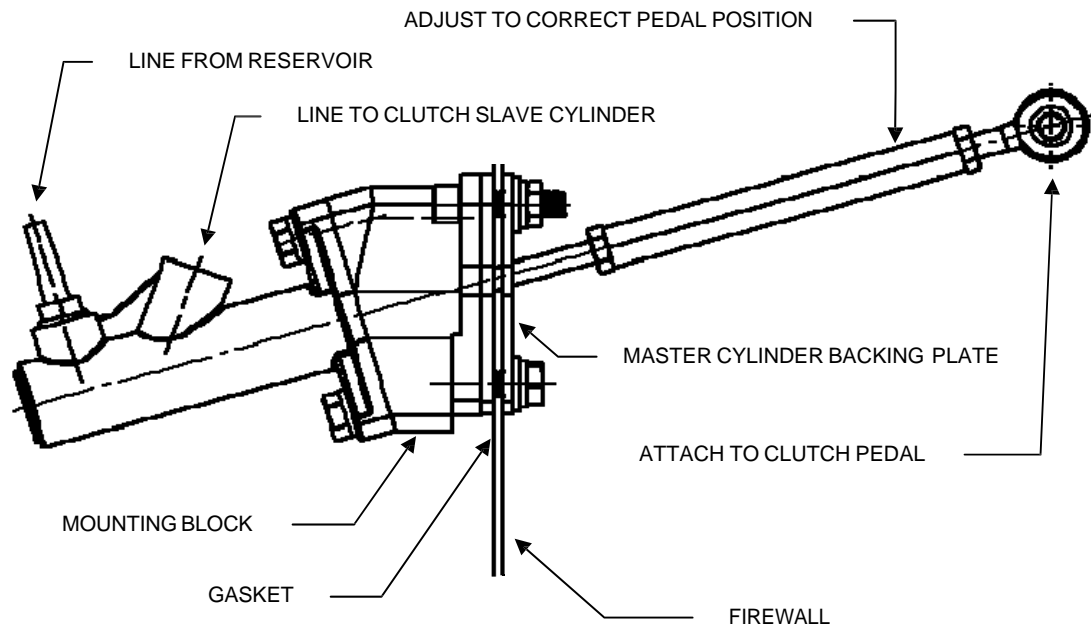
3. From the engine compartment, insert the master cylinder pushrod through the firewall and center the master cylinder pushrod in the hole, keeping the mount block against the firewall. Confirm that the pushrod points toward and reaches the clutch pedal attachment point (see "PEDAL ATTACHMENT" section). Carefully mark the firewall for each of the mounting bolt holes using a transfer punch, center punch or marker. Alternately, you can use the master cylinder backing plate to mark the inside of the firewall (make sure the backing plate is facing the right direction!)
4. The master cylinder must be positioned so that the pushrod moves in and out in a straight line. The master cylinder will not tolerate a side load, and will wear out very quickly if the pushrod is going in at an angle. **Make sure the pushrod is straight in line with the master cylinder!**
5. Drill a 3/8" diameter hole through the firewall for each marked location. Remove burrs.
6. Assemble mount block gasket to mount block, then set the master cylinder and mount block assembly to the firewall. Assemble 5/16"-18 bolts through the assembly and firewall. On some applications it may be necessary to insert one or more bolts (usually the bottom bolt) from the passenger compartment side of the firewall.
7. From passenger compartment, install backing plate, lock washer and nuts onto master cylinder. Align master cylinder, then tighten nuts to 15 lb.-ft.
8. Assemble the 90° end of the braided steel line to master cylinder port closest to firewall.
9. Assemble barb fitting to master cylinder at port located furthest from firewall. Use caution not to over tighten and break fittings.



DRILL MOUNTING HOLES TO MATCH
MOUNT BLOCK AND BACKING PLATE



Typical Master Cylinder Assembly:



NOTE: If you are also installing a SST transmission that requires a new speedometer cable,

***** NOW IS A REALLY GOOD TIME TO INSTALL THE NEW SPEEDOMETER CABLE! *****

On some cars, Corvettes in particular, the back of the speedometer is difficult to reach without disassembling the dash. If you already have the dash apart for the master cylinder or clutch pedal installation, go ahead and install the speedometer cable now.

FLUID RESERVOIR MOUNTING

1. Remove the studs or nuts on the left hand (driver) side of the brake master cylinder.
2. Place reservoir bracket over the two holes or studs in the brake master cylinder, replace the original studs or nuts and tighten completely. Alternatively, the reservoir may be attached directly to firewall.
3. Assemble the reservoir to the bracket using hardware supplied (part # CAA-PACK A).



RAM 78160 Series Hydraulic Release Bearing Instructions



CAUTION: This hydraulic bearing does not have a retraction mechanism and all measurements should be taken with the bearing manually retracted. **DO NOT OVERTRAVEL THE PISTON.**

Assemble the Hydraulic Bearing

The inlet and bleed fitting ports should be pointing towards the fork opening on the bell housing.

To install the remote bleed line, install the 1/8 NPT to #3 fitting in the top port on the hydraulic bearing. The fitting on the bearing must be properly sealed to avoid potential leaks. **Use Teflon tape ONLY on the 1/8 NPT end of fitting that connects to the bearing.** Do NOT use any liquid, PST, or other types of sealants or leaks WILL occur.

Attach the 18" bleed line to the fitting as it will be routed through the fork hole in the bellhousing. Install bleeder adapter fitting to the other end of bleed line and install bleeder to the fitting and close the bleeder.

To install the inlet line, install the 1/8 NPT to #3 fitting in the remaining bottom port on the hydraulic bearing. The fitting on the bearing must be properly sealed to avoid potential leaks. **Use Teflon tape ONLY on the 1/8 NPT end of fitting that connects to the bearing.** Do NOT use any liquid, PST, or other types of sealants or leaks WILL occur.

Attach the 36" inlet line to the fitting as it will be routed through the fork hole in the bellhousing. Install the 90 deg x #3 fitting to the other end of inlet line.

Slide the hydraulic release bearing over the bearing retainer with the inlet and bleed fittings towards the fork opening in the bellhousing and down over the stud installed in the retainer. The bearing will float on this stud when the slave is operated.

UNDERSTANDING AND INSTALLING A RAM HYDRAULIC BEARING

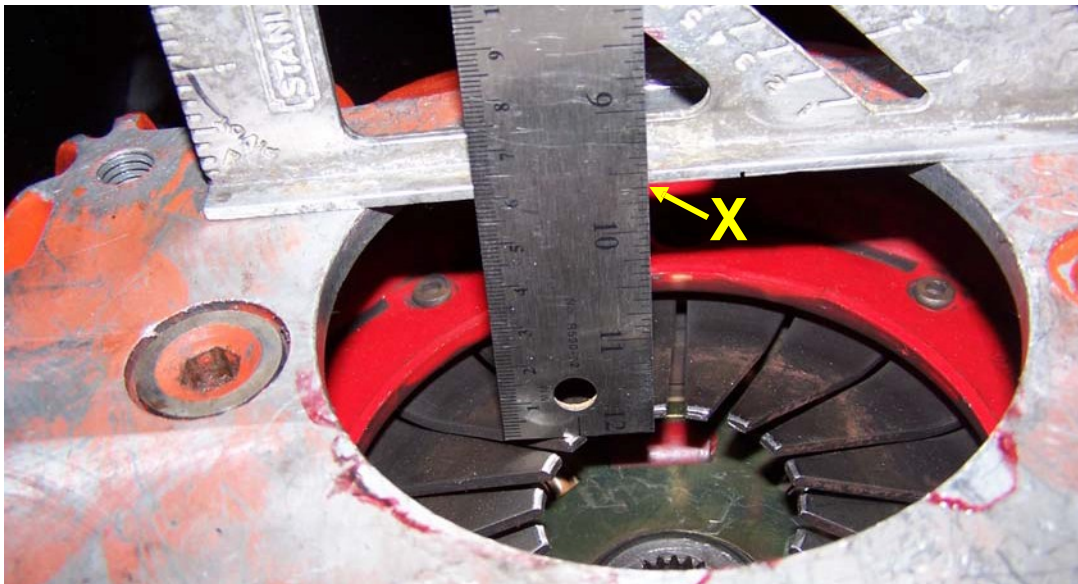
As your clutch system wears, the fingers of the clutch pressure plate will get taller or closer to the release bearing. For this reason it is very important to make sure you have the proper cushion gap between the bearing and fingers to start with. Unlike factory hydraulic systems that use a 'preloaded' release bearing, the RAM bearing requires a bearing 'cushion' gap when fully retracted. This cushion gap allows for heat expansion and for wear in the clutch disk over time that moves the clutch fingers outward closer to the bearing

BEARING TOTAL AVAILABLE TRAVEL

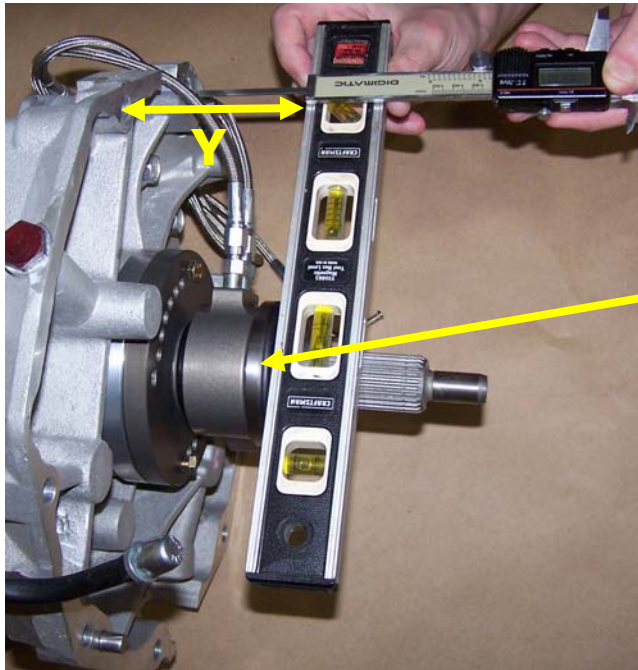
The total travel available with a RAM hydraulic bearing is 0.800". This means that the travel of your bearing once it touches the fingers, plus the cushion gap, must not exceed 0.800". If it does, the bearing will bottom out on the travel limiting snap ring. When this occurs, the bearing can be over pressurized and leakage could occur.

MEASURING HYDRAULIC BEARING CUSHION GAP

1. With the correct clutch pressure plate and clutch disc mounted and torqued to the flywheel, install the bellhousing to the engine with two (2) bolts.
2. Use a straight edge and a steel rule to measure from the transmission mounting face of the bellhousing to the surface of the clutch fingers that contacts the release bearing. Record this depth measurement (**X**). Then, remove the bellhousing.



3. Before installing hydraulic bearing for cushion gap measurement, RAM recommends prelubing the piston with hydraulic fluid to make sure you have smooth operation and reduce the chance of damage to the o-rings during the installation. Manually extend the outer housing to its maximum position against the snap ring. Coat the rear of the inner piston with hydraulic fluid then cycle the bearing in and out a few times until it moves smoothly.
4. Lubricate the o-ring on the inside of the bearing assembly base. Start the bearing on the input bearing retainer and push until bottomed out on base of the bearing retainer. Note: The o-ring will cause an increased resistance after it contacts the end of retainer tube.
5. Next, with the RAM hydraulic bearing mounted on the transmission, push the CSC back towards the transmission. With the CSC manually fully retracted to its internal stop (completely bottomed out), hold a straight edge across the face of the throw-out bearing and measure the distance from the face of the bearing to the bell housing mounting face of the transmission. Record this dimension (**Y**).



MEASURE FROM THE FRONT OF THE TRANSMISSION CASE TO THE SURFACE OF THE FULLY RETRACTED BEARING FOR YOUR "Y" DIMENSION.

BEARING FULLY RETRACTED

6. Your depth measurement (**X**) minus the compressed bearing height (**Y**) is your bearing cushion:

$$\underline{\underline{(X) - (Y) = CUSHION}}$$

The required cushion gap for the RAM hydraulic bearing is 0.150 to 0.200" (single disc clutches) or 0.200 to 0.250" (dual disc clutches).

7. If your cushion measurement is outside of this range, you will need to add or subtract one or more spacers to adjust the position of the CSC. Your RAM hydraulic bearing was shipped with an assortment of aluminum collar spacers in two thicknesses: black (thick) and yellow zinc(thin).

Call Silver Sport Transmissions to obtain more spacers if needed. **Damage WILL result from an incorrect cushion dimension.**

If your cushion measurement is **LESS** than 0.150" with no spacers installed, you will need a bellhousing spacer to move the transmission and CSC further away from the engine block. The spacer is 1/4" thick. You can only use one bellhousing spacer. If you need more than 1/4" to get your cushion within specs, you may have to resurface the flywheel, change to a thinner flywheel, or change to a different clutch.

******* NOTE: The bearing cushion will also need to be re-measured and recalculated after resurfacing or replacing the flywheel, or changing the bellhousing, engine, or clutch.** Different clutches have different stack-up heights, and a scattershield is often deeper than a factory GM bellhousing.

Installing the transmission

1. With the o-ring on the inside of the bearing assembly base lubricated, install the required shims on the bearing retainer. Start the bearing on the bearing retainer until the o-ring contacts the end of the tube. Start the transmission into the bellhousing, routing the feed lines into the bellhousing and through the fork hole. As you continue installing the transmission, the bearing will be pushed back into position on the bearing retainer.
2. Your RAM bearing is a floating assembly. Misalignment of the transmission input shaft and engine block will cause o-ring failure. Aftermarket bellhousings **MUST** be dial indicated to the engine to insure proper alignment. These bellhousings are often not aligned on the center hole to the pilot bearing, and/or squareness top to bottom and side to side.
3. Once you have measured and fitted the bearing, make sure the guide stud is not too long or short by manually extending the bearing to its full stroke and visually inspecting. The bearing must stay on this stud, but **the stud length may need to be trimmed to avoid contact with the pressure plate housing.**

HYDRAULIC LOW PRESSURE HOSE MOUNTING

1. Run the rubber supply hose from the bottom of the reservoir nipple to the barb fitting in the clutch master cylinder, and determine the exact length for the supply hose. The hose should be neither tight nor excessively loose, and should clear all moving steering gear and exhaust components. Take care to prevent foreign debris from entering hose.
2. Cut the line to desired length, ensure that no foreign matter is in the hose. Then, loosely assemble hose clamps.
3. Install hose to the master cylinder, then to the reservoir. When installing hose to the reservoir, hold the top of the reservoir to prevent overloading and damaging the mounting ears.

HYDRAULIC FLUID

You **MUST** use a DOT 3 or DOT 4 non-synthetic fluid with RAM hydraulic bearings or damage to the o-rings will occur. DOT 4 fluid highly recommended. If the hydraulic system had another type of fluid prior to installing this bearing, **THOROUGHLY** flush the system before installing this product. Old, dirty, or contaminated fluid must also be changed.

HYDRAULIC HIGH PRESSURE (INLET) HOSE MOUNTING

1. After bolting the transmission/bellhousing unit to the engine, attach the remaining end of the braided steel line to the clutch master cylinder and tighten. Use caution not to over tighten and break the fitting.
2. The line support bracket (part # CAA-PACK C) may be installed now if needed to keep the braided steel line away from your exhaust. The support bracket is designed so that it can be held by one of your bellhousing-to-engine bolts, one of the threaded holes on the side of the bellhousing, or it may be attached to your frame or firewall depending on application.



3. Final tighten all transmission mounting bolts (4 pcs).
4. Inspect the supply line inside bellhousing and confirm the hoses have ample clearance to the rotating clutch plate. It is extremely important that the hydraulic clutch hose **DOES NOT** come into contact with the clutch plate, as serious damage could result.

NOTE: DOT 4 BRAKE FLUID STRONGLY RECOMMENDED.
SHIELD HYDRAULIC LINES FROM HEAT, ESPECIALLY NEAR EXHAUST.

PEDAL ATTACHMENT

NOTE: If you are changing from a three (3) finger style pressure plate to a diaphragm style pressure plate you should also remove the clutch pedal over center spring, if equipped with one. Failure to remove the over center spring could result in the spring holding the clutch pedal down during normal operation. The over center spring will also tend to hold the pedal down while performing the bleeding operation, until the system is bled enough to return the pedal. An over center spring is not recommended for use with a diaphragm-style pressure plate, and the hydraulic system is not compatible with some three-finger style clutches. We strongly recommend a diaphragm-style pressure plate.

Shoulder Bolt Attachment (uses part # CAA-PACK F)

1. If there is more than one hole in your clutch pedal arm, in most cases you will use the hole that the factory original pushrod would have used. If you are not sure which hole this is, please consult a factory service manual. On some applications, the pushrod actually connects to a bracket that is welded or bolted onto the pedal. Again, consult a factory service manual if needed.
2. Adjust rod end position to achieve proper pedal height with master cylinder pushrod **EXTENDED ALL THE WAY OUT**. If the master cylinder is not fully extended when the pedal is at rest, the master cylinder can be difficult to bleed **and can overextend the CSC and cause it to fail**. Make sure the pushrod travels in and out of the master cylinder in a straight line and does not contact the firewall, mount block, or backing plate at any point during its travel. When desired pedal height is achieved, tighten locknuts on pushrod and rod end.
3. Assemble shoulder bolt through rod end on master cylinder pushrod (**EXCEPT** 1955-57 Chevy, use a regular bolt to attach to the 1-1/2" aluminum spacer).
4. Assemble plastic spacer sleeve to shoulder bolt, if needed. It may go in between the rod end and clutch pedal OR on opposite side of clutch pedal from the rod end, if it lines up better when it is against the pedal. Attach with washer and lock nut. Tighten to 6 ft.-lbs.
5. Note: You may have to loosen the brake light switch bracket to insert the bolt. In some applications, a small adjustment of the switch position may be required to clear the bolt head.
6. **DO NOT** depress the pedal any more than necessary before fluid is added to the system.
DOT 4 BRAKE FLUID STRONGLY RECOMMENDED.

Clevis-type Attachment

1. Adjust rod end position to achieve pedal in home position with master cylinder pushrod fully extended. When desired position is achieved, tighten locknut on pushrod.
2. Install rod end, flat washer, then spring clip retainer or cotter pin.

SHOULDER BOLT TYPE



CLEVIS TYPE



HYDRAULIC FLUID FILL & BLEED – ON CAR

You will need two people to bleed this clutch system when installed on the vehicle. Use caution to prevent brake fluid from contacting paint, as damage will likely occur. If your vehicle has an over-center spring installed, it will tend to hold the clutch pedal to the floor until the system is bled enough to return the pedal itself. Remove reservoir cap from the reservoir.

1. Fill the reservoir full with **DOT 4 brake fluid**. During the next steps check regularly to **make sure that the reservoir does not run out of fluid**. If this happens you will have to start the process over.
2. Open the bleeder screw to allow air to escape from the system. Give the fluid a few minutes to make its way down to the bleeder screw, while watching the fluid level in the reservoir and refilling as necessary. Allow fluid to drip from the bleeder screw into a suitable container.
3. It may be necessary to prime the master cylinder by removing the high pressure hose at the master cylinder and block the fitting outlet to draw fluid into the cylinder when stroking the pedal. When the cylinder is primed, reattach the pressure line and continue the bleeding procedure. Take care not to spill brake fluid on any painted surfaces.
4. When the drip becomes a steady stream, close the bleeder screw. Refill the fluid reservoir. Open the bleeder screw slightly and have your helper depress the pedal **slowly**. Close the bleeder as soon as the pedal reaches the floor. Then have your helper **slowly** release the pedal. **Pressing or releasing the pedal too quickly will cause brake fluid to squirt from the top of the reservoir**. The pedal may need to be manually pulled up from the floor during these steps. Repeat this process several times, refilling the reservoir every 3 strokes or so.
5. When the bleeder stops spitting air, close and tighten the bleeder screw. Pump the pedal several times to check for proper feel. Repeat the process if the pedal is not firm throughout its travel, or if it seems that the clutch is not releasing fully. Make sure that the master cylinder pushrod is traveling its full stroke of 1.4" (1-3/8") and that **the master cylinder is fully extended when the clutch pedal returns to its home position (no tension on the pushrod with the clutch pedal all the way up)**.
6. **VACUUM BLEEDING PROCEDURE:** If bleeding proves difficult for one reason or another, a manual vacuum bleeder can be used to draw a vacuum on the reservoir and thereby the entire system and pull trapped air into the reservoir. With the rubber baffle removed from the reservoir and the cap installed, apply vacuum to the vent hole in the center of the cap. You may try stroking the pedal while vacuum is being applied. Repeat until the system is bled. It may take 20-30 minutes or even more in order for the vacuum method to get all the air out of the system.
7. Upon successful bleeding, fluid level will need to be lowered to approximately 1/3 full. Excess fluid may be removed from the reservoir by siphoning with a hand-held vacuum pump or with a spoon or medicine cup. Reinstall rubber baffle and cap.
8. Inspect for leaks, and replace the bellhousing inspection cover.
9. Check fluid level and add if necessary after the first test drive or after vehicle sits overnight.

NOTE: It may be necessary to bleed the clutch again after minimal use, as operation may dislodge some trapped air.

INSPECTION AND TESTING

**USE EXREME CAUTION WHEN TESTING CLUTCH RELEASE SYSTEM.
DO NOT TEST IN HIGH TRAFFIC OR PUBLIC AREAS.**

ENGINE-OFF TEST

With the parking brake set, test the release and engagement of the clutch mechanism. Check for the following:

1. Clutch pedal completely up at its home position when released, and that the **master cylinder pushrod is fully extended** when the pedal is all the way up.
2. Clutch pedal does not hit brake lamp bracket or other bracket.
3. Low resistance for initial travel when depressing clutch pedal. Clutch resistance increasing at 1/3 of full stroke and remaining approximately constant through full travel to the floor.
4. Clutch pedal travel to floor without over-travel of clutch plate. Over-travel is characterized by a sudden hard pedal. This should not be a problem if the "Hydraulic Bearing Cushion Measurement" was accurately made.
5. Clutch pedal travel to floor without bottoming out hydraulic bearing. Bottoming out is characterized by a sudden high pressure required to exert further pedal stroke. If this condition occurs, damage to the master cylinder seals or slave cylinder may result from continued operation. **NOTE: The hydraulic slave cylinder has 0.800 inch total stroke, minus the cushion that was measured earlier. Most clutches release within 1/2 inch travel.**
6. Smooth system operation with no abnormal noises.

ENGINE-ON TEST:

Hold brake, place transmission in neutral, start engine. Achieve idle of 1000 rpm or less.

1. Depress clutch pedal.
2. Ease shifter into first gear. **CAUTION:** If grinding occurs, pull back to neutral and stop engine. Repeat bleeding process and verify that the master cylinder pushrod is moving a full 1.4" (1-3/8").
3. Slowly release clutch pedal while maintaining brake pedal pressure. Confirm engine is being loaded as clutch pedal is released.
4. Repeat test step 1-3 through all gears, including reverse. **NOTE for TKO ONLY: Reverse is not synchronized in the TKO 5 speed, and grinding may occur. This can be eliminated through placing shifter in a forward gear immediately before proceeding to reverse.**

CARE AND MAINTENANCE

Your SST hydraulic clutch actuator system is designed to give you years of trouble-free service. In order to maximize the life of the system:

- Periodically check fluid level, hose clamps and hoses for damage.
- Flush the hydraulic fluid every 2 years with new, clean brake fluid.

SYSTEM SPECIFICATIONS

Master cylinder: Bore = 0.750"
Stroke = 1.400"

CSC: Stroke = 0.800" total available travel

Fluid: DOT 3 brake fluid acceptable. **DOT 4 Highly Recommended. DO NOT USE DOT 5 FLUID.**

CONTACT INFORMATION

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SILVER SPORT TRANSMISSIONS IS DEDICATED TO YOUR SATISFACTION AND ENJOYMENT OF THIS PRODUCT. PLEASE SEND US PICTURES OF YOUR CAR ALONG WITH A TESTIMONIAL OF HOW YOU RATE THIS PRODUCT. WE WILL BE POSTING MANY CUSTOMER FEEDBACK LETTERS AND PICTURES ON OUR WEBSITE AND BROCHURES.

**ENJOY YOUR SILVER SPORT
TRANSMISSION SYSTEM!**

TROUBLESHOOTING GUIDE

If you are having any sort of problem with the hydraulic system, the first step is to **review the “Hydraulic Bearing Cushion Measurement”** procedure starting on page 7, and verify that you have the correct amount of cushion. Do this before going ANY further into the installation.

DIFFICULTY BLEEDING, FLUID WILL NOT FLOW, CAN'T GET ALL THE AIR OUT, CLUTCH WON'T FULLY RELEASE:

Review the bleeding procedure. Verify:

- That the master cylinder pushrod is **fully extended** when the clutch pedal is all the way up. If there is any tension on the pushrod and the pushrod does not come all the way out, it can close off the fill port in the master cylinder, and fluid will not be able to flow from the reservoir to the master cylinder. **This condition can also cause the CSC to overextend and fail.**
- That you are getting a full 1.4” (1-3/8”) of stroke out of the pushrod itself. If not, then the pushrod extension may need to be adjusted, the master cylinder may need to be repositioned on the firewall, or it may be that the pushrod needs to be connected to a different spot on the pedal. If you change the mount position or connection point, make sure that the pushrod still ends up traveling in a straight line into the master cylinder.
- Make sure the firewall is not flexing. If you measure at the pedal arm and the pushrod is moving 1-3/8”, but the firewall is flexing 1/4”, then you are actually only getting 1-1/8” of stroke.
- If you are using a reservoir that did not come from us, make sure the lid is vented. Some aftermarket reservoirs do not have a vented lid, and this will prevent the system from self-adjusting or bleeding properly.
- If you are using a master cylinder that didn't come from SST, it may be too small. Any master cylinder you use must displace nearly the same amount of fluid as ours in order for it to work properly. Our master cylinder has a 0.750” bore and a 1.4” stroke. If you go with a larger diameter bore, it will INCREASE the amount of pedal effort required and require a shorter stroke; a smaller bore will DECREASE the pedal effort, but require a longer stroke.
 - A master cylinder with a 5/8 (0.675)” bore needs a 2.1” stroke to be compatible with our CSC
 - A master cylinder with a 7/8 (0.875)” bore needs a 1.1” stroke to be compatible with our CSC
- Other, non-hydraulic problems can prevent the clutch from releasing. If the clutch disc is too large in diameter for the pressure plate, it could be pinched. The tip of the input shaft could be bottomed out in the crankshaft. The clutch disc could have gotten contaminated and could be stuck to the pressure plate or flywheel. The pilot bearing could be frozen.

HIGH PEDAL EFFORT

- The most common cause for a high pedal effort is having the pushrod connected too low on the pedal. Moving the pushrod connection point up closer to the pedal pivot point will reduce the pedal effort. Doing this may also require that the master cylinder be repositioned.
- If the pushrod is not straight in line with the master cylinder, that will also cause increased pedal effort and will wear the master cylinder prematurely.
- Make sure there are no kinks in the braided steel line.

BLACK FLUID

- If the fluid in the system turns black or has debris in it, that typically means that the pushrod is not straight with the master cylinder. If the pushrod is at an angle to the master cylinder, this will cause the master cylinder to wear prematurely. The black specks are actually oxidized aluminum particles.

CLUTCH WON'T DISENGAGE WHEN HOT, PEDAL GETS SPONGY

- If the fluid gets too hot, it can boil and create bubbles in the system. Route hydraulic lines as far away from the exhaust as possible, and shield them if needed. Make sure you are using **fresh hi-temp DOT 4 brake fluid** in the system. Brake fluid that has been sitting on the shelf for a long period of time will absorb moisture from the atmosphere, even if the container is closed. Moisture in the fluid can lower the boiling point significantly.

CLUTCH SLIPS OR DISENGAGES PREMATURELY

- You may be “upside down” on the hydraulic bearing cushion measurement. If your “X” measurement is smaller than your “Y” measurement, this will give you a negative cushion, and the pressure plate fingers are actually being depressed all the time. Double check your hydraulic bearing cushion measurements and your math.

CSC FAILURE, CSC LEAKING FLUID, CSC HAS COME APART

- Your hydraulic bearing cushion measurement is likely too big (greater than 3/8”) OR the master cylinder pushrod is adjusted too tight and is not allowing the master cylinder to return to the fully extended position. Recheck your cushion measurements and your math, as well as the pushrod adjustment. The CSC is not able to be rebuilt. It is an OE part that we modify so that it will work with our transmissions.

HARD PEDAL AT THE BOTTOM OF THE STROKE

If you set up the bearing with too much cushion, the bearing will bottom out on the snap ring. Continuing to push on the pedal at this point will cause the o-rings to blow out of the bearing. Use a pedal stop, adjust the master cylinder rod, or use RAM pedal adjuster 78300 if necessary.

TROUBLESHOOTING LEAKS

- **If you should develop a leak with your bearing, it is imperative to determine where the leak is occurring and why prior to removal.**
- Check your fluid. Contaminated fluid can cause deterioration of o-rings, which will lead to failure or leakage. The fluid should be clear and free of any debris or water, and should not smell burned.
- Should the fluid appear burnt or have debris, make sure all hydraulic lines are routed away from headers and exhaust that can heat the fluid.
- Remove or pull back the transmission so you have sight access to the release bearing, or allow the bearing to hang and manually push the bearing all the way back into the base.
- Have someone actuate the clutch pedal while you watch. Identify the location of the leak. Make sure it is not coming from any of the fittings, connections, or lines.
- **Once you have determined the nature of the leak:**
 - Leaking fittings – remove fittings and re-tape. Make sure tape extends to the end of the fitting but does not overlap the bottom. Securely tighten the feed and bleed lines to the bearing.
 - O-rings – after noting the position of the leak, examine the top and bottom o-rings for damage.

If damaged, order the proper replacement set for your part number bearing.

- Change out the o-ring(s) using the instructions listed below under ‘Bearing Disassembly’.

BEARING DISASSEMBLY/O-RING REPLACEMENT: If you must disassemble your RAM bearing for any reason, extreme care must be taken when reinserting the base into the cylinder so as not to damage the o-rings.

- Carefully remove the snap ring on the front of the bearing base.
- When installing new o-rings or re-assembling the bearing, liberally coat o-rings and piston with Parker Super O-lube.
- *Rotate* the piston into the housing or install using a press to avoid pinching the o-rings.
- Carefully re-install the snap ring.

REPLACEMENT O-RINGS: Part number for the replacement o-ring set is 78509 (2.615” housing diameter) or 78505 (2.250” housing diameter)

****RAM recommends using Parker Super ‘O-Lube’ o-ring lubricant for assembly of the bearing. Do not use any petroleum based lubricant as these will damage and deteriorate the o-rings.***

**If you are still having issues, call Silver Sport Transmissions’
Customer Service and Technical Support at (888) 609-0094.**

