

SILVER SPORT

Transmissions

MOPAR E-BODY 70-74, B-BODY 71-74 FIREWALL STIFFENER INSTALLATION INSTRUCTIONS

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This supplement will guide you through the proper procedure to install the firewall support kit for MOPAR E-Body and late B-Body automobiles. This kit is designed to greatly reduce any firewall flexing issues from the clutch master cylinder.

1. Inspect the package to ensure all parts have been received. You should find one support, two right angle brackets, three hex bolts, three hex nuts, three lock washers, and one flat washer. (Figure 1)
2. Assemble the support assembly loosely, according to Figure 2 below. Attach the right angle brackets to the support using the round (not slotted) holes in the brackets. Leave the slotted holes on the right angle brackets open to attach to the master cylinder and the frame.
3. Remove the top master cylinder to mount block bolt.
4. Insert this bolt through the slotted hole in one of the right angle brackets, and attach loosely to the master cylinder in the location the bolt was removed from. The support leg should be on the passenger side of the master cylinder. (Figure 3)
5. Position the lower bracket so that it sets flat on the lip of the frame.
6. Drill a 3/8" hole in the lip of the frame which aligns with the slotted hole in the lower right angle bracket. (Figure 4)
7. Fasten lower bracket to the frame using the supplied bolt, flat washer, lock washer, and nut. (Figure 5)
8. Tighten all remaining fasteners.

FIG. 1

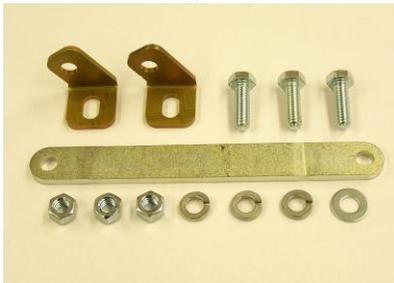


FIG. 2



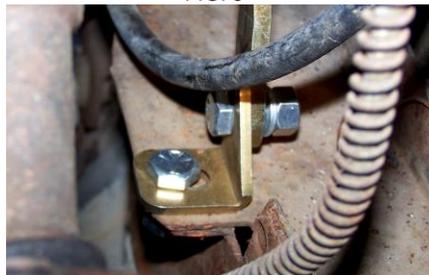
FIG. 3



FIG. 4



FIG. 5



FINISHED INSTALLATION

